Vibration Control of Flexible Link Manipulator Using SDRE Controller and Kalman Filtering

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Abstract: The problem of estimating the flexural states while applying State-Dependent Riccati Equation (SDRE) technique to flexible link manipulator (FLM) is the focus of this paper. The proposed method investigates the effect of employing Kalman Filter as state estimator in the case of the deterministically modelled FLM. The dynamic model of the FLM is derived through combined Euler Lagrangian-Assumed modes approach based on two significant modes, resulting in a nonlinear model with six states. The information of states being crucial to the imple mentation of SDRE controller, the state estimator based on Kalman filter designed in this paper, minimizes the effect of noises that may corrupt the state measurements. Simulation results reveal the effectiveness of Kalman filter based SDRE controller for accurate positioning and vibration suppression of the FLM.

Keywords: Flexible Link Manipulator, Assumed modes methods, State dependent Riccati equation, Kalman Filter.

1. Introduction

The requirements of light weight and lower energy consumption in space applications motivate the utilization of flexible link robot manipulators. However, the flexible nature of the manipulator causes difficulty in obtaining an accurate model and makes the controller design very difficult.

Various modeling approaches have been proposed in the literature to derive the dynamic model of FLM, such as Lagrangian-Assumed modes method [16], finite element method [25], and Kane's approach [14]. A detailed approach to modeling of flexible manipulators using recursive Lagrangian dynamics is presented by Book [6] and Li and Sankar [8]. The kinematics of manipulator using homogeneous transformation matrices is presented in [15]. In [18], the dynamic model of FLM is approximated by considering only two flexible modes. The way of expressing the tip deflection as a function of mode shapes is presented in [21] and [23], which is necessary in Euler Bernoulli beam theory. However, the models derived from Lagrangian-assumed modes method are useful in controller design perspective. Hence, dynamic model of FLM based on combined Lagrangian-Assumed modes method is used in this work. The model is truncated with the first two significant modes resulting in a sixth order nonlinear model.

There are several control schemes applied in the past for trajectory tracking and vibration

suppression of FLM based on nonlinear models. These control schemes include feedback linearization based techniques [7], Lyapunov function based control [12], recursive back stepping [9] and nonlinear H_{∞} control [4]. SDRE based techniques provide a systematic method to design nonlinear controllers. The controller design for nonlinear systems via SDRE technique is presented in [2-3], which use a state-dependent coefficient (SDC) parameterization, to produce a constant state-space model. The general idea of the SDRE technique is presented in [10]. The issues in realization of SDRE scheme in real time are presented in [13]. Controllability test on SDC form carries significance in enabling the feasibility of the nonlinear optimal control. The connection between controllability of SDC parameterizations and exact system controllability is introduced in [17]. The efficiency of SDRE controller in terms of computational time is reported in [20]. For trajectory tracking of FLM, SDRE scheme is applied in real time with position variable as feedback in [1]. Simultaneous position as well as vibration control requires feedback of position and deflection variables. None of the existing SDRE based controllers has considered this aspect. Owing to the problems of noise and disturbance issues associated with the sensing of position and deflection variables, state estimator based on Kalman filters is an appropriate strategy to achieve tip position

control with vibration suppression. In this paper Kalman filter based SDRE controller is proposed for the control of FLM.

Organisation of the article is as follows. Section 2 gives the modeling of flexible link manipulator by Lagrangian-AMM approach. Section 3 gives the design of SDRE controller and section 4 gives the Kalman filter design for flexural states estimation. Section 5 gives the formulation of SDC matrices. Section 6 gives the simulation results. Section 7 gives the conclusions.

2. Modeling of Flexible-Link Manipulator

The schematic diagram of FLM rotating in the horizontal plane and clamped at one end is shown in Figure 1. The flexible arm of length l, flexural rigidity EI and mass density ρ is joined to the hub of inertia I_H . Torque τ is applied at the hub.



Figure 1. Representation of flexible-link manipulator

The net deflection v(x,t) of the arm at a distance x at time t, is expressed using combined Euler Lagrangian-AMM approaches and is given by

$$v(x,t) = \sum_{i=1}^{m} \phi_i(x) \delta_i(t)$$
(1)

where *m* is a number of modes, $\phi_i(x)$ indicates mode function and $\delta_i(t)$ is model variable for an *i*th mode. In this work, the first two significant modes are considered while modeling.

2.1. Lagrange's Equations of FLM

The Kinetic energy owing to the motion of hub and link of the manipulator is given by

$$T = \frac{1}{2}I_{H}\dot{\theta}^{2} + \frac{1}{2}\rho \int_{0}^{t} \dot{r}^{T}\dot{r}dx$$
(2)

where *r* is a position vector in (OXY) coordinates and $\theta(t)$ represents hub angle position. Then, *r* (θ , *x*, *t*) can be expressed as:

$$r(\theta, x, t) = \begin{bmatrix} \cos\theta & -\sin\theta \\ \sin\theta & \cos\theta \end{bmatrix} \begin{bmatrix} x \\ v(x, t) \end{bmatrix}$$
(3)

The potential energy possessed in the arm due to the elastic deformation is expresses as

$$V = \frac{1}{2} \int_{0}^{l} EI \left(\frac{\partial^2 v}{\partial x^2} \right)^2 dx$$
(4)

The Lagrange's approach is used to obtain differential equations of motion of FLM. A system with n coordinates has n differential equations of the form:

$$\frac{d}{dt} \left(\frac{\partial L}{\partial \dot{f}_i} \right) - \frac{\partial L}{\partial f_i} = F_i \qquad i = 1, 2, \dots, n \tag{5}$$

where F_i is generalized force action on generalized coordinates f_i and the Lagrange's operator is defined by

$$L = T - V \tag{6}$$

Using equation (5) and (6), the differential equation of the form (7) can be obtained.

$$\frac{d}{dt} \left(\frac{\partial T}{\partial \dot{f}_i} \right) - \frac{\partial T}{\partial f_i} + \frac{\partial V}{\partial f_i} = F_i \quad i = 1, 2, \dots, n$$
(7)

The generalized coordinate vector contains hub angle ($\theta(t)$) and modal variables ($\delta_1(t) \dots \delta_m(t)$) as its elements .Using the equations (2)-(4) and (7), dynamics of FLM can be obtained in the form specified by

$$\underbrace{\mathcal{M}(\theta,\delta)}_{3\times3} \begin{bmatrix} \ddot{\theta} \\ \ddot{\delta}_1 \\ \ddot{\delta}_2 \end{bmatrix}_{3\times1} + \underbrace{\begin{bmatrix} h_1(\theta,\dot{\theta},\delta,\dot{\delta},t) \\ h_2(\theta,\dot{\theta},\delta,\dot{\delta},t) \\ h_3(\theta,\dot{\theta},\delta,\dot{\delta},t) \end{bmatrix}_{3\times1} + \underbrace{\begin{bmatrix} 0 & 0 & 0 \\ 0 & k_1 & 0 \\ 0 & 0 & k_2 \end{bmatrix}}_{3\times3} \begin{bmatrix} \theta \\ \delta_1 \\ \delta_2 \end{bmatrix} = \begin{bmatrix} \tau \\ 0 \\ 0 \end{bmatrix}$$

$$3\times1 \qquad 3\times1 \qquad 3\times1$$

where $M \in \mathbb{R}^{3\times 3}$ represents the inertia matrix, $H = \begin{bmatrix} h_1 & h_2 & h_3 \end{bmatrix}^T$ is a vector of centrifugal and Coriolis forces, τ is the control input torque, and $K \in \mathbb{R}^{3\times 3}$ is stiffness matrix. Since the deflections of the beam are small compared to link length, the output expresses in the normalized form:

$$y = \theta(t) + \sum_{i=1}^{m} \phi_i(l) \delta_i(t)$$
(9)

After substituting the physical parameters as given in Table 1 into (8), the manipulator dynamics can be obtained in the form:

$$M\ddot{x} + C\dot{x} + Kx = U \tag{10}$$

where M and K are inertia and stiffness matrices respectively, $C\dot{x}$ represents Coriolis and centrifugal force terms, which are given by

$$M = \begin{bmatrix} m_{11} & -0.078 & -0.072 \\ -0.078 & 0.162 & 0.159 \\ -0.072 & 0.159 & 0.168 \end{bmatrix}$$
$$m_{11} = 0.04 + 0.162\delta_1^2 + 0.168\delta_2^2 + 0.318\delta_1\delta_2$$
$$C\dot{x} = \begin{bmatrix} 0.324\delta_1\dot{\delta}_1\dot{\theta} + 0.336\delta_2\dot{\delta}_2\dot{\theta} + 0.318\delta_2\dot{\delta}_1\dot{\theta} \\ -0.162\delta_1\dot{\theta}^2 - 0.159\delta_2\dot{\theta}^2 + 747.72\delta_2 \\ -0.159\delta_1\dot{\theta}^2 - 0.168\delta_2\dot{\theta}^2 + 747.72\delta_1 \end{bmatrix}$$
$$K = \begin{bmatrix} 0 & 0 & 0 \\ 0 & 247.72 & 0 \\ 0 & 0 & 3040.92 \end{bmatrix}$$
$$U = \begin{bmatrix} \tau & 0 & 0 \end{bmatrix}^T$$

The normalized output is given by $y(t) = \theta - 2.63\delta_1 - 3.69\delta_2$

Table 1. Physical Parameters of FLM [22]

Parameter	Value
Beam length (<i>l</i>)	0.9 <i>m</i>
Beam width (w)	0.0032 <i>m</i>
Beam height (h)	0.019 <i>m</i>
Young's modulus (E)	$71 \times 10^{9} Pa$
Moment of inertia (I)	$5.253 \times 10^{-11} m^4$
Hub inertia (I_H)	$5.8598 \times 10^{-4} kgm^2$
Mass density ($ ho$)	$2710 kg / m^3$

2.2. State-Space Formulation

It is convenient to express dynamic model in state-space form for controller design. By choosing $[\theta, \dot{\theta}, \delta_1, \dot{\delta}_1, \delta_2, \dot{\delta}_2]$ as state variables,

the state equations of the model (10) can be written as follows:

$$\begin{split} \dot{x}_{1} &= x_{2} \\ \dot{x}_{2} &= \frac{1}{D} [110.32 x_{3} x_{2}^{2} + 101.842 x_{5} x_{2}^{2} - \\ &458.289 x_{2} x_{3} x_{4} - 475.263 x_{5} x_{6} x_{2} \\ &- 449.8 x_{4} x_{5} x_{2} - 449.8 x_{3} x_{6} x_{2} \\ &+ 746784.736 x_{5} + 103514.47 x_{3} \\ &+ 1414.474 u] \\ \dot{x}_{3} &= x_{4} \\ \dot{x}_{4} &= \frac{1}{D} [95.421 x_{3} x_{2}^{2} + 87.157 x_{5} x_{2}^{2} - \\ &392.21 x_{2} x_{3} x_{4} - 406.73 x_{5} x_{6} x_{2} - \\ &384.94 x_{4} x_{5} x_{2} - 384.94 x_{3} x_{6} x_{2} \\ &+ 82531859 x_{5} + 128523.85 x_{3} + \\ &237.63 x_{3} x_{5}^{2} x_{2}^{2} + 449.8 x_{5} x_{3}^{2} x_{2}^{2} + \\ &229.144 x_{3}^{2} x_{2}^{2} + 6063174132 x_{3}^{2} x_{5} \\ &+ 93247410 x_{3} x_{5}^{2} + 9150832895 x_{3}^{3} + \\ &4424932842 x_{5}^{3} + 1210.526 u] \\ \dot{x}_{5} &= x_{6} \\ \dot{x}_{6} &= \frac{1}{D} [-42.078 x_{3} x_{2}^{2} - 37.842 x_{5} x_{2}^{2} + \\ &174.89 x_{2} x_{3} x_{4} + 181.263 x_{5} x_{6} x_{2} + \\ &171.552 x_{4} x_{5} x_{2} + 171.552 x_{3} x_{6} x_{2} + \\ &171.552 x_{4} x_{5} x_{2}^{2} + 229.144 x_{5} x_{3}^{2} x_{2}^{2} + \\ &237.63 x_{5}^{2} x_{2}^{2} - 63546931.84 x_{3}^{2} x_{5} \\ &- 97478194.47 x_{3} x_{5}^{2} - 9680494.73 x_{3}^{3} \\ &- 46194274.74 x_{5}^{3} - 539.473 u] \end{split}$$

where

$$D = (76 + 17414x_3^2 + 18060x_5^2 + 34185x_3x_5)$$

The state equations written in general statespace form are as follows:

$$\dot{x} = f(x) + g(x)u \tag{11}$$

where f(x) and g(x) are vectors of nonlinear elements and u is the control input applied to the manipulator $(u = \tau)$.

3. SDRE Regulator Problem

Consider the general form of infinite-horizon nonlinear regulator problem that minimizes the performance measure [11]:

$$J = \int_{0}^{\infty} (x^{T}Q(x)x + u^{T}R(x)u)dt$$
(12)

with respect to the system state x and control input u subject to the nonlinear differential constraint:

$$\dot{x} = f(x) + g(x)u \tag{13}$$

The objective is to find an approximate solution of problem (12)-(13) of the type u(x) = -k(x)x, where k is a nonlinear function of x. SDRE nonlinear control approach is similar to the LQR approach for linear systems [24], as a result the system equations are transformed to SDC form:

$$\dot{x} = A(x) x + B(x) u \tag{14}$$

where f(x) = A(x) x and g(x) = B(x). The selection of A(x) is not exceptional and the parameterization is achievable only if f(0) = 0 and f(x) is continuously differentiable. The parameterization of nonlinear system is performed by checking pointwise observability and controllability [5]. Once the SDC matrices are formed, then the state feedback control law is obtained in the form

$$u(x) = -k(x)x = -R^{-1}(x)B^{T}(x)P(x)x$$
 (15)

where P(x) is the solution of state-dependent Riccati equation:

$$\begin{array}{c}
P(x)A(x) + A^{T}(x)P(x) - \\
P(x)B(x)R^{-1}(x)B^{T}(x)P(x) + Q(x) = 0
\end{array}$$
(16)

The stabilization and performance of the system depend on the choice of weighting matrices Q and R. These matrices are taken as diagonal. To impose some restriction on a state, the corresponding entry in Q should be weighted more. Also, as the value of R increases the feedback gain decreases, resulting in a sluggishness response.

4. Kalman Filter Technique for State Estimation

In this section Kalman filtering techniques for estimation of flexural states is presented. The Kalman filter based SDRE is formulated by constructing the twofold of SDRE control design and resulting in a steady-state linear Kalman filter structure. This brings the given nonlinear system into linear structure in SDC form.

Let us consider the stochastic nonlinear system

$$\dot{x} = f(x) + g(x) u + Kw$$

$$y = h(x) + v$$

$$(17)$$

where *K* is a weight matrix of process noise with appropriate dimensions, *w* is white process noise and *v* is white measurement noise. Now equation (17) is written in the SDC form:

$$\dot{x} = F(x) x + G(x) u + Kw$$

$$y = H(x)x + v$$
(18)

where F(x) = f(x), G(x) = g(x) and H(x) = h(x).

A state observer exists for a class of systems, which are observable. A test for observability of nonlinear systems of the form shown in equation (17) is given by Isidori in [19], it shows that the following is true in an observable nonlinear system:

$$\operatorname{rank}\begin{bmatrix} dh(x)\\ dL_{f}h(x)\\ \vdots\\ dL_{f}^{n-1}h(x) \end{bmatrix} = n$$
(19)

where $L_f(x)$ is the Lie derivative of h(x). Here observability of the system is assumed in nonlinear sense and the pointwise observability can be checked in the region of interest. The Kalman filter equations for states estimation in the SDRE design [11] is as follows

$$\hat{x} = F(\hat{x})\hat{x} + G(\hat{x})u + k_f(\hat{x})[y(x) - H(\hat{x})\hat{x}]$$
(20)

where $k_f(\hat{x}) = \Gamma H^T(\hat{x})V^{-1}$ and Γ is the positive definite solution of the following equation

$$F(\hat{x})\Gamma + \Gamma F^{T}(\hat{x}) - \Gamma H^{T}(\hat{x})V^{-1}H(\hat{x})\Gamma + KWK^{T} = 0$$
(21)

The matrices W and V are chosen as the covariance matrices [11] for the corrupting noise terms such that

$$E[w(t)w^{T}(t+\tau)] = W(t)\delta(\tau)$$

$$E[v(t)v^{T}(t+\tau)] = V(t)\delta(\tau)$$
(22)

5. SDC Formulation

The SDRE method depends upon the ability of writing the constraint dynamics (11) in a pointwise linear structure, having SDC form:

$$\dot{x} = \begin{bmatrix} 0 & 1 & 0 & 0 & 0 & 0 \\ 0 & A_{22} & A_{23} & A_{24} & A_{25} & A_{26} \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & A_{42} & A_{43} & A_{44} & A_{45} & A_{46} \\ 0 & 0 & 0 & 0 & 0 & 1 \\ 0 & A_{62} & A_{63} & A_{64} & A_{65} & A_{66} \end{bmatrix} \begin{bmatrix} x_1 \\ x_2 \\ x_3 \\ x_4 \\ x_5 \\ x_6 \end{bmatrix} + \begin{bmatrix} 0 \\ H_{11}/k \\ 0 \\ H_{21}/k \\ 0 \\ H_{31}/k \\ B(x) \end{bmatrix} u$$
(23)

 $Y = \begin{bmatrix} 1 & 0 & -2.63 & 0 & -3.69 & 0 \end{bmatrix} \begin{bmatrix} x_1 & x_2 & x_3 & x_4 & x_5 & x_6 \end{bmatrix}^T$ The elements of A(x) and B(x) are as follows:

$$\begin{aligned} A_{22} &= \frac{1}{z} (H_{12}f_1 + H_{13}f_2), A_{23} = \frac{1}{z} (H_{12}f_3 + H_{13}f_4), \\ A_{24} &= \frac{1}{z} (H_{11}f_5), A_{25} = \frac{1}{z} (H_{12}f_6 + H_{13}f_7), \\ A_{26} &= \frac{1}{z} (H_{11}f_8), A_{42} = \frac{1}{z} (H_{22}f_1 + H_{23}f_2), \\ A_{43} &= \frac{1}{z} (H_{22}f_3 + H_{23}f_4), A_{44} = \frac{1}{z} (H_{21}f_5), \\ A_{45} &= \frac{1}{z} (H_{22}f_6 + H_{23}f_7), A_{46} = \frac{1}{z} (H_{21}f_8). \\ A_{62} &= \frac{1}{z} (H_{32}f_1 + H_{33}f_2), A_{63} = \frac{1}{z} (H_{32}f_3 + H_{33}f_4) \\ A_{64} &= \frac{1}{z} (H_{31}f_5), A_{65} = \frac{1}{z} (H_{32}f_6 + H_{33}f_7), A_{66} = \frac{1}{z} (H_{31}f_8) \\ z &= 76 + 17414x_3^2 + 18060x_5^2 + 34185x_3x_5 \\ H_{11} &= 107500, H_{12} = 92000 = H_{21}, H_{13} = -41000 = H_{31} \\ H_{22} &= 2666666(32 + 567x_3^2 + 588x_5^2 + 1113x_3x_5) \\ H_{23} &= -3333(124 + 4293x_3^2 + 4452x_5^2 + 8427x_3x_5) \\ H_{32} &= H_{23}, H_{33} = 2000(11 + 729x_3^2 + 756x_5^2 + 1431x_3x_5) \\ f_1 &= 0.162x_2x_3 + 0.159x_2x_5, f_3 = -247.72, \\ f_2 &= 0.159x_2x_3 + 0.168x_2x_5, f_4 = -747.74 \\ f_5 &= -0.324x_2x_3 - 0.318x_2x_5, f_6 = -747.74 \\ f_7 &= -3050.92, f_8 = -0.336x_2x_5 - 0.318x_2x_3 \end{aligned}$$

6. Simulation Results

In this section, simulations are carried out to demonstrate the control performance of Kalman

filter based SDRE controller for flexible link manipulator. The system parameters are specified in Table 1and simulations were performed in MATLAB environment.

6.1. SDRE Controller

SDRE controller is used to achieve good tracking performance and suppression of vibrations at end point of FLM. A change in the step signal from $\theta = 0^{\circ}$ to $\theta = 90^{\circ}$ (1.57 rad) is taken as reference. The weighting matrices are taken as shown below.

$$R(x) = 2$$

$$Q(x) = \text{diag} [\beta_1, \beta_2, \beta_3, \beta_4, \beta_5, \beta_6]$$

$$\beta_1 = (1 + 10x_1^2), \beta_2 = (1 + 10x_2^2),$$
where
$$\beta_3 = (1 + 100x_3^2), \beta_4 = (1 + 10x_4^2)$$

$$\beta_5 = (1 + 100x_5^2), \beta_6 = (1 + 10x_6^2)$$

Figure 2 show the control input, hub angle response shown in Figure 3 and first and second mode of vibrations are shown in Figure 4 and Figure 5 respectively. The hub angle response shows that the manipulator reaches the steady state value in 4 seconds without overshoot. Oscillations are damped out in 1.25 sec in first and second mode.



Figure 2. Control input applied to manipulator



Figure 3. Hub angle response using SDRE controller



6.2. Kalman Filter based SDRE controller

The assessment of the ability of Kalman filter to give good estimation of states in the presence of process and measurement noise is discussed in this section. The intensity of process noise is taken as W = 0.5 and the intensity of measurement noise V is taken as

$$V = \begin{bmatrix} 0.1 & 0 & 0 \\ 0 & 0.3 & 0 \\ 0 & 0 & 1.5 \end{bmatrix}$$

Responses are obtained for two cases: (i). with estimation of hub angle (position) only and (ii). with estimation of hub angle as well as deflection variables. Figure 6-Figure 8 show the hub angle response, 1^{st} and 2^{nd} mode of vibration responses for this two cases.





Figure 8. 2nd mode of vibration (Kalman filter based SDRE)

These figures illustrate that even though faster hub angle response is obtained for case (i), the amplitude of vibrations are reduced considerably, for case (ii). With the improvements achieved by the Kalman filter based SDRE controller using the estimation of hub angle as well as deflection variables, it is assessed that the proposed controller qualifies to be adequate for simultaneous tracking and vibration suppression of FLM.

7. Conclusions

The dynamic model of FLM has been derived by considering the first two significant modes using AMM approach. Good tracking performance as well as damping of deflections was achieved by the Kalman filter based SDRE controller. Furthermore, the advantage of estimating tip position as well as the first and second mode of vibrations instead alone of tip position was demonstrated through simulations. Due to the complexity of model dynamics only the manipulator with one link is considered in this work, and this technique may he extended further to multi link manipulators also.

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