The Control of The Hyper-redundant Manipulators by Frequency Criteria

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Abstract: The control problem of hyper-redundant arms with continuum elements by frequency criteria is discussed. First, there is concern with the dynamic model of the continuum arm for the position control during non-contact operations with the environment. A frequency stability criterion based on the Kalman – Yakubovich – Popov Lemma and P and PD control algorithms is proposed. The control algorithms based on SMA actuators are introduced. Numerical simulations of the arm motion toward an imposed target are presented.

Keywords: hyper-redundant robot, frequency criterion, SMA actuator.

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1. Introduction

The hyper-redundant arms with continuum elements are a special class of robots that perform the grasping function by coiling. This function is often met in the animal world. The elephant trunk, the octopus tentacle or constrictor snakes represent the well-known biological models. The enveloping grasps are superior in terms of restraining objects. As a technical solution, the grasping by wrapping, by coiling is used for restraint, fixturing and dexterous manipulation.

The control of these systems is complex, indeed, and a large number of researchers have tried to cater solutions. In (Gravagne et al., 2000), Gravagne analyzed the kinematic model of "hyper-redundant" robots, known as "continuum" robots. Remarkable results were achieved by Chirikjian and Burdick (Chirikjian et al., 1990, 1993, 1995), who laid the foundations of the kinematic theory of hyper-redundant robots. Their findings are based on a "backbone curve" that captures

the robot's macroscopic geometric features. The inverse kinematics problem is reduced to determining the time varying backbone curve behaviour. New methods of determining "optimal" hyper-redundant manipulator configurations underpinning a continuous formulation of kinematics are developed. Mochiyama investigated the problem of controlling the shape of an HDOF rigid-link robot with two-degree-of-freedom joints using spatial curves (Mochiyama et al., 1998, 1999). In (Robinson et al., 1999), the "state of art" of continuum robots, their areas of application and some control issues are presented. Other papers (Ivanescu et al., 2008, Filip et al., 2009) deal with several technological solutions for actuators used in hyper-redundant structures and conventional control systems. The artificial intelligence methods in these complex systems are discussed in (Tangour et al., 2008, Dzitac et al., 2009).

The current paper investigates the control problem of a class of hyper-redundant arms with continuum elements that performs the

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grasping function by coiling. The dynamics of the arm during non-contact or contact operations with the environment analyzed. The frequency criteria for the stability and control algorithms are also discussed. The paper is organized as follows: Section II presents technological theoretical preliminaries; Section III studies the dynamic model for non-contact motions; Section IV presents a frequency criterion and position control law; Section V discusses the dynamics of the arm and load in a grasping function; Section VI presents an extension of the Popov criterion for this class of systems; Section VII verifies the control laws by computer simulation.

2. Technological and Theoretical Preliminaries

The hyper-redundant technological models are complex structures that operate in 3D space, but the grasping function of these arms is, generally, a planar function. Accordingly, the model discussed in this paper is a 2D model.

The technological model basis is presented in Fig.1. It consists of layered structures that ensure the flexibility, driving and position measuring. The high flexibility is obtained by an elastic backbone rod. We assume that the backbone never bends past the "small strain region", where an applied stress produces strain that is recoverable and observes an approximately linear stress-strain relationship.

The driving layer is made up of two antagonistic SMA actuators, A and B, each of them having a number of SMA fibers that are connected to the ends of the beam and determine its bending by current control. These SMA fibers are well suited for grasping force control due to their high strength to weight ratio.

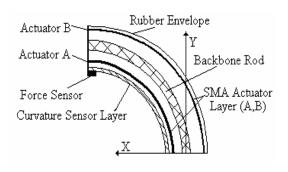


Figure 1

The measuring layer is represented by an electro-active polymer curvature sensor. This sensor is placed on the boundary of the beam and allows for its curvature measuring by the resistance measuring. The sensor system is completed by a number of force sensors placed at each terminal of the beam segment. A rubber envelope protects and isolates this layer structure from the operator environment.

The general form of the arm is shown in Figure 2. It consists of a number (N) of segments and the last m segments (m < N) represent the grasping terminals.

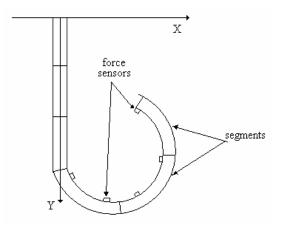


Figure 2

As a theoretical model, we shall consider the beam in Figure 3.a with the length *L* and the thickness *l*. This beam has been deflected into a circular arc by a SMA fiber. The beam is composed of concentric arcs. The neutral arc defines the curvature of the beam,

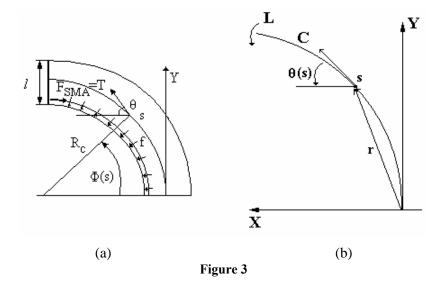
$$\chi = \frac{d\phi}{ds} \tag{2.1}$$

where

$$\phi = \frac{s}{R_c} \tag{2.2}$$

represents the angle of the current position, s is the arc length from the origin, and R_c is the radix of the arc.

We denote the equivalent force developed by the SMA actuators at the end of the beam (s = L) by \mathbf{T} , the force density and the distributed force along the beam exercised by the SMA fibers on the beam surface by w and F, respectively, and τ is the equivalent moment of the beam.



From (Camarillo et al., 2008), we have the

$$w = \frac{dF}{ds} \tag{2.3}$$

$$w = \mathbf{T} \cdot \chi \tag{2.4}$$

$$\tau = \mathbf{T} \cdot \frac{l}{2} \tag{2.5}$$

$$dF = \mathbf{T} \cdot d\phi \tag{2.6}$$

Figure 3.b illustrates the backbone of the beam represented by the curve C. We can use a parameterization of the curve C based upon a continuous angle $\theta(s)$,

$$\theta = \frac{\pi}{2} - \phi \tag{2.7}$$

and from (2.6)

following relations:

$$dF = -\mathbf{T} \cdot d\theta \tag{2.8}$$

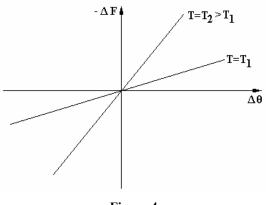


Figure 4

This relation allows us to estimate the variations of the force on the beam surface as a function of the angle coordinate variations for a specified force **T** exercised by the actuators. These relations are shown in Fig.4.

The position of a point s on the curve C is defined by the position vector r = r(s), $s \in [0, L]$. For a dynamic motion, the time variable will be introduced, r = r(s, t),

$$r(s,t) = \begin{bmatrix} x(s,t) & y(s,t) \end{bmatrix}^{T}$$
 (2.9)

The beam has the elastic modulus E_b , the moment of inertia I_b , the bending stiffness E_bI_b , the linear mass density ρ_b and rotational inertial density I_{b_a} .

3. Dynamic Model

The dynamic model of the arm can be derived by using the Hamilton principle (Mochiyama et al., 1998),

$$\delta \int_{0}^{t} \left(T_{k} - V_{p} + W_{v} + W_{f} + L_{f} \right) dt = 0$$
 (3.1)

where T_k is the kinetic energy, V_p is the potential elastic energy (the gravitational potential energy is neglected for this lightweight arm), W_f and L_f are the work energies of the applied external forces and

 W_{v} is the viscous damping work.

Using the same procedure as in (Gravagne et al., 2002), we have the partial differential equations of the arm

$$I_{\rho b}\ddot{\theta}_b + b_b\dot{\theta}_b - E_bI_b\frac{\partial^2\theta}{\partial s^2} + c_bF = 0$$
 (3.2)

with the initial and boundary conditions

$$\theta_b(0,s) = \theta_{b0}(s); \dot{\theta}(0,s) = 0$$
 (3.3)

$$E_b I_b \cdot \frac{\partial \theta_b(t, L)}{\partial s} = \tau_L;$$

$$\frac{\partial \theta_{b}(t,0)}{\partial s} = 0;$$

$$\frac{\partial \dot{\theta}_{b}(t,0)}{\partial s} = 0;$$
(3.4)

$$\frac{\partial \dot{\theta}_{b}(t,L)}{\partial s} = -\alpha_{1}\theta_{b}(t,L) - \alpha_{2}\dot{\theta}_{b}(t,L)$$

where $\theta_b = \theta_b(t, s)$, $\dot{\theta}_b$ represents

$$\frac{\partial \theta_b(t,s)}{\partial t}$$
, b_b is the equivalent damping

coefficient of the beam, α_1 , α_2 are the coefficients that determine the constraints on the boundary, $\alpha_1 \ge 0$, $\alpha_2 > 1$, and τ_L is the actuator input torque generated at the beam boundary s = L. From (2.5), it results that

$$\tau_L(t) = \tau(L, t) = \frac{l}{2} \cdot \mathbf{T}$$
 (3.5)

We consider that the initial and desired states of the system are given by the curves C_0 , C_d , respectively,

$$C_0: \left(\theta_{b0}(s), \quad s \in [0, L]\right) \tag{3.6}$$

$$C_d: (\theta_{bd}(s), s \in [0, L])$$
 (3.7)

We define by $e_b(t,s)$ the position error,

$$e_b(t,s) = \Delta\theta(t,s) = \theta_b(t,s) - \theta_{bd}(s)$$
 (3.8)

In terms of the error, the dynamic model (3.2) – (3.4) can be rewritten as

$$I_{\rho b}\ddot{e}_{b} + b_{b}\dot{e}_{b} - E_{b}I_{b}\frac{\partial^{2}e_{b}}{\partial s^{2}} + c_{b}f = 0$$
 (3.9)

$$E_b I_b \cdot \frac{\partial e_b(t, s)}{\partial s} = \tau^* \tag{3.10}$$

when f , au^* are determined by the relations

$$f = f(t,s) = F(t,s) - F_d(s)$$
(3.11)

$$\tau^* = \tau^* \left(t \right) = \tau \left(t \right) - \tau_d \tag{3.12}$$

and F_d , τ_d are the static backbone force and moment, respectively, applied by the actuators,

$$-E_b I_b \cdot \frac{\partial^2 \theta_d}{\partial s^2} = F_d \tag{3.13}$$

$$E_b I_b \cdot \frac{\partial \theta_d \left(L \right)}{\partial s} = \tau_d \tag{3.14}$$

The equation (3.9) can be rewritten in a matrix form.

$$\dot{e} = A \frac{\partial^2 e}{\partial s^2} + Be + cf \tag{3.15}$$

with initial and boundary conditions

$$e(0,x) = e_0(x);$$

$$e(t,0) = 0;$$

$$\frac{\partial e(t,0)}{\partial x} = 0$$
(3.16)

$$E_b I_b \frac{\partial e_b(t, L)}{\partial s} = \tau^* \tag{3.17}$$

$$\frac{\partial \dot{e}_{b}(t,0)}{\partial s} = 0;$$

$$\frac{\partial \dot{e}_{b}(t,L)}{\partial s} = -\alpha_{1}e_{b}(t,L) - \alpha_{2}\dot{e}_{b}(t,L)$$
(3.18)

where

$$e = \begin{bmatrix} e_h, & \dot{e}_h \end{bmatrix}^T \tag{3.19}$$

$$A = \begin{bmatrix} 0 & 0 \\ \frac{E_b I_b}{I_{b\rho}} & 0 \end{bmatrix}; B = \begin{bmatrix} 0 & 1 \\ 0 & -\frac{b_b}{I_{b\rho}} \end{bmatrix}$$
(3.20)

$$c = \begin{bmatrix} 0 \\ -\frac{c_b}{I_{b\rho}} \end{bmatrix}; d = \begin{bmatrix} E_b I_b \\ 0 \end{bmatrix}$$
 (3.21)

4. Main Result

The closed loop system of the arm is represented in Figure 5. The dynamic model is defined by equations (3.15) – (3.21), and the control force $f = \Delta F$ is generated by a linear variation of the angle error $\Delta \theta$ with the gradient \mathbf{T} . The magnitude \mathbf{T} is produced by the SMA fibers at the end of the beam.

$$K = \begin{bmatrix} \frac{k_p}{E_b I_b} - 1 & \frac{k_d}{E_b I_b} \\ \alpha_1 & \alpha_2 - 1 \end{bmatrix}$$
(4.3)

will be positive definite.

Proof. See Appendix.

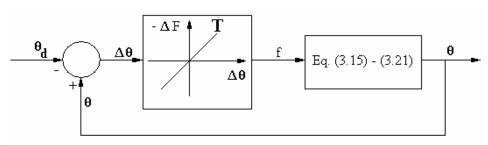


Figure 5

Theorem. The closed loop system (Figure 5) is absolutely stable if:

- (1) (-A+B) is a Hurwitzian matrix;
- (2) the pair (-A+B,C) is completely controllable;
- (3) there is a positive definite and symmetrical matrix P such that $(A^TP + PA)$ is positive definite;

$$(4) \frac{1}{\mathbf{T}} + \operatorname{Re} \left[n^{T} \left(j \alpha \mathbf{I} - \left(-A + B \right) \right)^{-1} c \right] \ge 0$$
 (4.1)

(5) the moment control law is

$$\tau^*(t) = -k_{\scriptscriptstyle p} e_{\scriptscriptstyle b}(t, L) - k_{\scriptscriptstyle d} \dot{e}_{\scriptscriptstyle b}(t, L) \tag{4.2}$$

where the coefficients k_p , k_d are chosen so as to the matrix

Remarks

Remark 1. The condition (1) - (3) are easily verified for a beam with normal elastic properties. Condition (4) allows us to introduce a frequency criterion. If we denote this condition by

$$G(j\omega) = n^{T} (j\omega I - (-A + B))^{-1} c \qquad (4.4)$$

it can be easily graphically interpreted. Let \tilde{G} be the plot of $G(j\omega)$ in the $G(j\omega)$ -plane. Condition (4) requires that the plot \tilde{G} cross the negative real axis at a point that lies to the right of the critical point defined by $-\frac{1}{\mathbf{T}}$ (Figure 6).

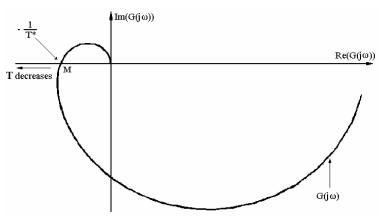


Figure 6

Let M be the point of intersection of \tilde{G} with the real axis. This point defines the limit value of $\mathbf{T} = \mathbf{T}^*$ that ensures the stability of the motion for a specified beam.

Remark 2. Condition (5) implies a PD boundary controller in the actuation system, but the derivative control component is difficult to be implemented by SMA actuators. A P control component is preferable instead:

$$\tau^*(t) = -k_p e_b(t, L) \tag{4.5}$$

and the positiveness condition of the matrix K is reduced to

$$k_p > E_b I_b \tag{4.6}$$

From (2.5) and (4.5) it results

$$\left|\mathbf{T}\right| = \frac{2k_{p}\left|e_{b}\right|}{e} = \frac{2k_{p}\left|\Delta\theta\left(t,L\right)\right|}{l} \le \mathbf{T}^{*}$$
 (4.7)

The upper limit of k_p can be obtained for the maximum value of $\Delta\theta(t,L)$, which can be evaluated by the curvature resistive sensor,

$$\Delta \theta = k_R \left(R_d - R_0 \right) = k_R \Delta R \tag{4.8}$$

where k_R is a sensor proportionality coefficient, assumed to be constant for the domain of motion, and R_d , R_0 are the sensor resistances at the desired and initial position, respectively.

The lower limit of k_p is defined by the positiveness condition (4.6).

$$E_b I_b < k_p \le \frac{\mathbf{T}^* l}{2k_R \cdot \Delta R} \tag{4.9}$$

Remark 3. The tension **T** is generated by the pair of antagonistic SMA actuators (Fig.1), each actuator consisting of n parallel fibers. Theoretical modeling and open loop experiments have shown that the antagonistic force response of the SMA actuators behaves like an integrator while the input current is applied (Camarillo et al., 2008). A current pulse-width modulated controller, in which the control variable is the duration of the input signal at constant current amplitude, is used.

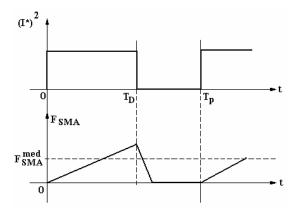


Figure 7

Figure 7 shows the rectangular current waves with the amplitude $\left(I^*\right)^2$, duration T_D and the force pulses generated by the SMA fibers. The average value of the force can be evaluated as

$$F_{SMA}^{med} = \lambda \cdot \left(I^*\right)^2 \cdot \frac{T_D^2}{T_p} \tag{4.10}$$

where T_p is the wave period and

$$\lambda = \frac{a_f n R_f}{2c_g} \tag{4.11}$$

where n is the number of fibers, a_f – the fiber cross sectional area, R_f – the fiber resistance, and c_g is the material complex coefficient defined by the specific heat, latent heat, stress rate, austenite and finish temperatures and mass of the fiber.

Considering $|\mathbf{T}| \approx F_{SMA}^{med}$, and using the P control (4.5), we have

$$T_D = \alpha \left(\left| e_b \left(t, L \right) \right| \right)^{1/2} \tag{4.12}$$

where

$$\alpha = \frac{1}{I^*} \cdot \left(\frac{2k_p T_p}{\lambda l}\right)^{1/2} \tag{4.13}$$

A simpler control law of T_D can be obtained if the wave generator ensures a constant ratio

$$\frac{T_D}{T_P} = \beta \tag{4.14}$$

In this case, the control algorithm of T_D becomes

$$T_D = \alpha^* \cdot \left| e_b(t, L) \right| \tag{4.15}$$

where

$$\alpha^* = \frac{2k_P}{\left(I^*\right)^2 \cdot \lambda \beta l} \tag{4.16}$$

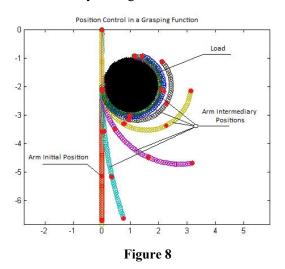
Besides, the force inequality (4.7) can be expressed in terms of the limit of the current pulse duration T_D^* ,

$$T_D^* \le \frac{1}{\left(I^*\right)^2 \cdot \lambda \beta} \cdot \mathbf{T}^* \tag{4.17}$$

5. Simulation

A hyper-redundant manipulator with 4 segments is considered. The parameters of the arm were selected run as follows: bending stiffness $E_bI_b=1$, linear mass density $\rho_b=0.5kg/m$, rotational inertial density $I_{\rho b}=0.001kg\cdot m^2$ and damping ratio 0.35. These constants are realistic for long thin backbone structures. The grasping function is exercised by the last three segments of the arm, the length of each arm segment is L=1 (Geometrical parameters are scaled.). The load is a cylinder with the radix R=1, bending stiffness $E_oI_o=0.2$, rotational inertial density and damping ratio 0.22.

Figure 8 illustrates the grasping function of the arm. The initial position is a vertical one, and the arm motion by coiling of the arm can be seen.



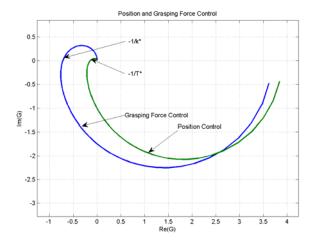
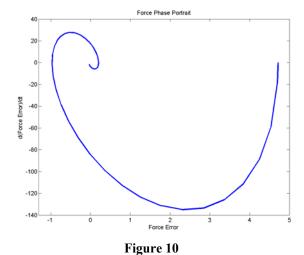


Figure 9

Figure 9 shows the frequency plots of $G(j\omega)$ and $\tilde{G}(j\omega)$ for the position and force control, respectively.

The plot of $G(j\omega)$ crosses the negative real axis at -0.14, which imposes the limit of tension at $T^* = 7.15N$; the plot of $\tilde{G}(j\omega)$ crosses the negative real axis at -0.74, which corresponds to the critical value of the force sector at $k^* = 1.3$.

A P- control (4.5) with $k_p=24$ is applied and the force phase portrait is illustrated in Fig.10. Please note the convergence to zero of the force error, but, also, the transient response of the system determined by the P- control law and a low damping factor of the system.



6. Conclusions

The paper treats the control problem of a hyper-redundant robot with continuum

elements that performs the coil function for grasping. The structure of the arm is given by flexible composite materials, as a layer structure, which ensures the flexibility, the driving and position measuring. First, the dynamic model of continuum arm for the position control during non-contact operations with environment is studied and a frequency stability criterion based on KYP Lemma is introduced. The P and PD control algorithms are proposed. The control algorithms based on SMA actuators are introduced. Numerical simulations of the arm motion toward a imposed target prove the correctitude of the solutions.

Appendix

Consider the following Lyapunov functional,

$$V = \int_{0}^{L} e^{T} Peds \tag{A.1.1}$$

where P is a (2×2) , symmetrical and positive definite matrix.

The derivative of this functional will be

$$\dot{V} = \int_{0}^{L} \left(\dot{e}^{T} P e + e^{T} P \dot{e} \right) ds \tag{A.1.2}$$

and by substituting the equation (3.15), we have

$$\dot{V} = \int_{0}^{L} \left[\left(\frac{\partial^{2} e^{T}}{\partial s^{2}} A^{T} P e + e^{T} P A \frac{\partial^{2} e}{\partial s^{2}} \right) + \left(e^{T} B^{T} P e + e^{T} P B e \right) + \left(e^{T} P c f \right) \right] ds$$
(A.1.3)

By using the relation

$$\frac{\partial^{2} e^{T}}{\partial s^{2}} A^{T} P e = \frac{\partial}{\partial s} \left(\frac{\partial e^{T}}{\partial s} A^{T} P e \right) - \frac{\partial e^{T}}{\partial s} A^{T} P \frac{\partial e}{\partial s}, \quad (A.1.4)$$

the derivative \dot{V} will be

$$\dot{V} = \int_{0}^{L} \left[-\left(\frac{\partial e^{T}}{\partial s} \left(A^{T} P + P A \right) \frac{\partial e}{\partial s} \right) + ds + \left[+ e^{T} \left(B^{T} P + P B \right) e + 2 e^{T} P c f \right] \right] ds + \left[\left(e^{T} \left(A^{T} P + P A \right) \frac{\partial e}{\partial s} \right) \right]_{0}^{L}$$
(A.1.5)

By using the inequality (Mihlin, 1970) and the condition (3) (Theorem)

$$\int_{0}^{L} \frac{\partial e^{T}}{\partial s} \left(A^{T} P + P A \right) \frac{\partial e}{\partial s} ds \ge$$

$$\ge \int_{0}^{L} e^{T} \left(A^{T} P + P A \right) e ds - , \qquad (A.1.6)$$

$$- \left(e^{T} \left(A^{T} P + P A \right) e \right) \Big|_{0}^{L}$$

the relation (A.1.5) becomes

$$\dot{V} \leq \int_{0}^{L} \left| e^{T} \left(\left(-A + B \right)^{T} P + \right) e + \left(+P \left(-A + B \right) \right) e + \left(+2e^{T} \left(Pc - \frac{1}{2}n \right) \cdot f + e^{T} nf \right) + \left(A.1.7 \right) + \left(e^{T} \left(A^{T} P + PA \right) \left(e + \frac{\partial e}{\partial s} \right) \right) \right|_{0}^{L}$$

If the condition (1) (Theorem) is verified and the conditions of the Yakubovich – Kalman – Popov Lemma are met (Slotine et al., 1991)

$$(-A+B)^{T} P + P(-A+B) = -QQ^{T}$$
 (A.1.8)

$$Pc - \frac{1}{2}n = \sqrt{k^{-1}}Q \tag{A.1.9}$$

where Q is a vector, k is chosen as

$$k = T \tag{A.1.10}$$

and

$$n = \begin{bmatrix} 1, & 0 \end{bmatrix}^T \tag{A.1.11}$$

The condition of the frequency domain of the YKP Lemma becomes

$$\frac{1}{T} + \operatorname{Re}\left[n^{T}\left(j\omega I - \left(-A + B\right)\right)^{-1}c\right] \ge 0$$
(A.1.12)

Substituting (A.1.8) - (A.1.11) in (A.1.7), with the boundary control given by the

condition 5 and the boundary conditions (3.18), this inequality becomes

$$\dot{V} \leq -\int_{0}^{L} \left(e^{T} Q - \sqrt{T^{-1}} f \right)^{2} ds -$$

$$-e_{L}^{T} \left(A^{T} P + PA \right) K e_{L}$$
(A.1.13)

where

$$e_L = \begin{bmatrix} e_{\theta}(t, L) & e_{\dot{\theta}}(t, L) \end{bmatrix}^T$$
 (A.1.14)

and K is a positive definite matrix defined by (4.3).

By using the condition (3) and (5), we can infer that

$$\dot{V} \le 0 \tag{A.1.15}$$

Q. E. D.

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